

Product Description

- Load Current: 25A@24-440VAC
- Control Voltage: 12VDC or 24VDC
- Internal RC Protection Circuit
- High EMC Design
- Three Phase Switch or Three Phase 2-leg Control



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Ordering Information

KMGM	480	D	25	R	Р	-24	F	(XXX)
MGM Series	Load Voltage 480: 480VAC	DC Control	Load Current 25:25Amp	Switching Mode R: Random-on	Blank: Common Cathode P: Common Anode	Control Voltage 12: 12VDC 24: 24VDC	F: Three Phase Sw Blank: Three Phase 2-le Control	
General S	pecifications	3						
Input Specifi	cations (Ta=25	:°C)						
Control Voltage Range		, 0,						
Control Volta	age Range	, 0,		-12		9.6-14.4VDC		
Control Volta	age Range	, 0,	 	-12 -24		9.6-14.4VDC 21-28.8VDC		
		, 0,						
Control Volta		, 0)		-24		21-28.8VDC		
Must Turn-or	n Voltage	, , ,		-24 -12		21-28.8VDC 9.6VDC	/DC	
	n Voltage	,		-24 -12 -24		21-28.8VDC 9.6VDC 21VDC		
Must Turn-or	n Voltage put Current			-24 -12 -24 -12		21-28.8VDC 9.6VDC 21VDC 65mA@14.4V		

Output Specifications(Ta=25°C)				
Load Voltage Range	24-440VAC			
Maximum Transient Overvoltage	800Vpk			
Minimum Load Current	100mA			
Maximum Turn-off Time	20ms			
Maximum On-State Voltage Drop@Rated Current	1.6Vrms			
Minimum Off-State dv/dt	200V/µs			





General Specifications

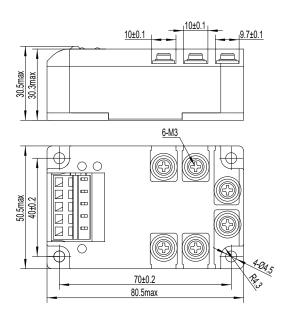
Output Specifications(Ta=25°C)				
Maximum Off-State Leakage Current@Rated Load Voltage	5mA			
Maximum Surge Current (@10ms)	250A			
Maximum Motor Power	1.5kW			
Maximum I ² t (@10ms)	312A²s			

General Specifications (Ta=25°C)					
Dielectric Strength (50/60Hz)	Input/Output	3000Vrms			
	Input, output/Base	2500Vrms			
Ambient Temperature Range		-30°C ~ +80°C			
Storage Temperature Range		-30°C ~ +100°C			
Pulse Immunity Level	IEC61000-4-4	4kV/100kHz(Level 4)			
Surge Immunity Level	IEC61000-4-5	2kV/common mould, 1kV/different mould(Level 3)			
Electrostatic Discharge Immunity Level	IEC61000-4-2	6kV/contact discharge, 8kV/air discharge(Level 4)			
Weight (Typical)		180g			
Working Status Indication	Green	Forward Indication			
	Red	Reverse Indication			

Application

Suitable for motor control.

Outline Dimension

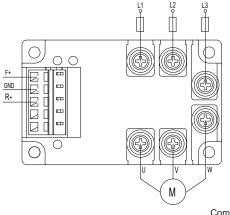


Rev.1.5,04-23-2025 Specifications are subject to change without notice. For any questions, please contact our technical support. Please visit us at www.i-autoc.com Copyright © 2025 Xiamen Kudom Electronics Technology Co.,Ltd.





Wiring Diagram



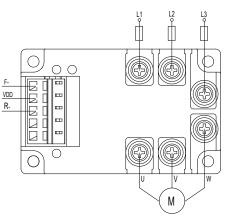
Wiring instructions of common negative control: Input wiring:

F+: Connect to the positive pole of motor forwarding signal GND: Connect to the negative pole of power supply R+: Connect to the positive pole of motor reversing signal Output wiring:

L1/L2/L3: Connect to input terminals of motor

U/V/W: Connect to output terminals of motor

Common Cathode



Wiring instructions of common positive control:

Input wiring:

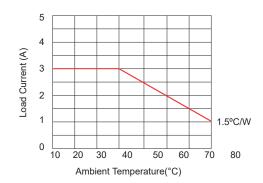
F-: Connect to the negative pole of motor forwarding signal VDD: Connect to the positive pole of power supply, 10-32VDC R-: Connect to the negative pole of motor reversing signal

Output wiring: L1/L2/L3: Connect to input terminals of motor

U/V/W: Connect to output terminals of motor

Common Anode

Thermal Derating Curve



Note: This product can be installed on a panel with a thermal resistance of ≤ 1.5 °C/W to assist in heat dissipation.





General Notes

- 1. Relay must be mounted to proper sized heat sink based on thermal curves. Thermal grease or a thermal pad must be used between the relay and the heat sink.
- 2. If the connected load will generate high surge current, please pay attention to whether the product can withstand the value of surge current.
- 3. Avoid using the product under the condition of strong magnetic field. The external strong magnetic field will affect the product's performance, such as switching on and off.
- 4. Please ensure reliable grounding when using the SSR.
- 5. The forward and reverse module should avoid dropping or falling due to improper installation. If the module falls, it may be damaged or suffer from reduced reliability, which could shorten its service life. If the product is accidentally dropped, it is not recommended to continue using it.

Warnings

- 1. The product's side panels may be hot, allow the product to cool before touching.
- 2. Disconnect all power before installing or working with this equipment.
- 3. Verify all connections and replace all covers before turning on power.

